



List 490

OSG COBALT HSS ROUGHER SQ

SPEED FEED 1422	HSS-Co	BR	ROUGH	30°			WELDON FLAT	STUB	REG	LONG	PACKED 1 PIECE
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EDP Number		Dia.		Length of Cut	Overall Length	Shank Dia.	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)		
4909000	●	1/4	0.625	2.438	0.625	4	
4909100	●	1/4	0.750	2.500	0.375	4	
4909200	●	1/4	1.250	3.063	0.375	4	
4909400	●	5/16	0.750	2.500	0.375	4	
4909500	●	5/16	1.375	3.125	0.375	4	
4909700	●	3/8	0.875	2.625	0.375	4	
4909800	●	3/8	1.500	3.250	0.375	4	
4909900	●	7/16	1.000	2.688	0.375	4	
4900100	●	1/2	1.250	3.250	0.500	4	
4900300	●	1/2	2.000	4.000	0.500	4	
4900500	●	5/8	1.625	3.750	0.625	4	
4900600	●	5/8	2.000	4.125	0.625	4	
4900700	●	5/8	2.500	4.625	0.625	4	
4900800	●	5/8	3.000	5.125	0.625	4	
4900900	●	3/4	1.625	3.875	0.625	4	
4901300	●	3/4	1.625	3.875	0.750	4	
4901400	●	3/4	2.250	4.500	0.750	4	
4901100	●	3/4	3.000	5.250	0.625	4	
4901500	●	3/4	3.000	5.250	0.750	4	
4901700	●	7/8	1.875	4.125	0.750	5	
4902100	●	7/8	1.875	4.125	0.875	5	
4901900	●	7/8	3.500	5.750	0.750	5	
4902300	●	7/8	3.500	5.750	0.875	5	
4910100	●	1	2.000	4.250	0.750	5	
4910500	●	1	2.000	4.500	1.000	5	

● Stocked ○ Available Upon Request; MOQ May Apply

▲ Globally Stocked

Note: Other coatings available upon request.
2" diameter shanks have combination drive.

STE

EDP Number		Dia.		Length of Cut	Overall Length	Shank Dia.	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)		
4910700	●	1	3.000	5.500	1.000	5	
4910900	●	1	4.000	6.500	1.000	5	
4911500	●	1-1/8	2.000	4.500	1.000	5	
4912100	●	1-1/4	2.000	4.500	1.250	6	
4912300	●	1-1/4	3.000	5.500	1.250	6	
4911900	●	1-1/4	4.000	6.250	0.750	6	
4912500	●	1-1/4	4.000	6.500	1.250	6	
4913300	●	1-1/2	2.000	4.500	1.250	6	
4913500	●	1-1/2	3.000	5.500	1.250	6	
4913100	●	1-1/2	4.000	6.250	0.750	6	
4913700	●	1-1/2	4.000	6.500	1.250	6	
4913900	●	1-1/2	5.000	7.500	1.250	6	
4914500	●	1-3/4	4.000	6.500	1.250	6	
4926100	●	2	2.000	4.500	1.250	6	
4920100	●	2	2.000	4.500	1.250	8	
4926700	●	2	3.000	6.750	2.000	6	
4920700	●	2	3.000	6.750	2.000	8	
4926500	●	2	4.000	6.500	1.250	6	
4920500	●	2	4.000	6.500	1.250	8	
4926900	●	2	4.000	7.750	2.000	6	
4920900	●	2	4.000	7.750	2.000	8	
4927100	●	2	6.000	9.750	2.000	6	
4921100	●	2	6.000	9.750	2.000	8	
4927300	●	2	8.000	11.750	2.000	6	
4921300	●	2	8.000	11.750	2.000	8	

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STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1045	1065	4140	4340												
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊙ Best

